WELDING QUALITY MANAGEMENT SYSTEM SCHEDULE

Van Elle Group Incorporating Screwfast Foundations Ltd

Summit Close, Kirkby in Ashfield, Nottingham, NG17 8GJ Unit 3, Merlin Park, Mill Hill Potton Road, Gamlingay, Bedfordshire, SG19 3LW

Product Standards

BS EN 1090-2:2018, BS EN 5950-1:2000, Eurocode 1991, Eurocode

1993 and client specifications as applicable.

Welding and Inspection Standards

ISO 15614-1:2017 + A1:2019, ISO 5817:2023, BS EN ISO 9606-

1:2017, ISO 9606-4:1999, BS EN 1090-2:2018 and application

standards as applicable.

Welding Process(es)

111 - MMA manual metal arc welding

135 - MAG welding with solid wire electrode

Base Material(s)

up to and including S355J2 according to BS EN 10025-2 up to and including S355J2H according to BS EN 10210-1

Responsible Welding Coordinator Brian Savoury- CSWIP and IW Dip. in Welding Technology (up to

and including EXC 3)

Alternate

Mick Hurt - IWS (up to and including EXC 3)

Certificate number W 3789

Initial registration 14 September 2020

Latest issue

15 April 2024

Expiry date

24 August 2026

To confirm the validity of this certificate, please click on the link at www.steelcertification.co.uk

Chairman: Dr S Pike

MIMMM C.Eng



Director of Certification:

SL Blackman

Dip NEBOSH Env Dip NEBOSH CMIOSH ACQI